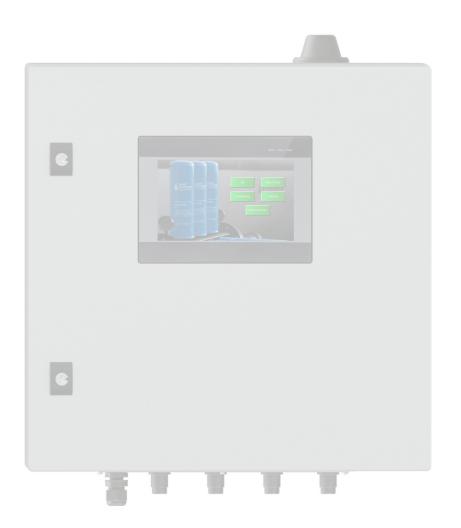




## What is Smart Oil Intelligence?

The Smart Oil Intelligence is an Integrated IIoT Assembly with SFS-1 Particle Monitor, SFS H<sub>2</sub>O – Relative Humidity Sensor, Integrated Flow Control Valve Optimizing Flow to the Particle Monitor and Integrated Gauge Pressure Port & Sampling Port connected to the Smart-IIoT cloud-based condition monitoring platform. Smart Oil Intelligence uses SFS-1 Particle Monitor along with a series of in-line sensors for continuous determination of the oil condition, humidity and temperature in hydraulic and lubricating oils.











## **CLOUD BASED CONDITION MONITORING SFS-1 PARTICLE MONITOR**





Unit

bar (psi)

bar (psi)

ml/min

% r.H. (noncondensina)

Size

420 (6090)

600 (8700)

50 400

-20 ... +85

(+4 ... +185

0 ... 100

(+140

mineral oils

synthetic esters (HETG, HEPG, HEES, HEPR),

FFKM\*1 NBR\* Minimess coupling\*2:

zinc/nickel

9 ... 33 max. 0.3

4 ... 20

Open

9 ... 33

3000

0 ... 28

10... 22)

000 ... 12

00 ... 12

00 ... 17

~720

4, 6, 14, 21

RS 232/CANopen/ **SAE J1939** 

Minimess\*2 M16x2

M12 x 1, 8-pole

(calibrated area

(H, HL, HLP, HLPD, HVLP),

polyalkylenglycols (PAG), zinc and ash-free oils (ZAF)

Stainless steel, sapphire, chrome,

W

Unit

data records

inch

Nm

ordinal

ordinal number (OZ)

ordinal

ordinal

um (c)

ordinal

number (OZ)

number (OZ)

number (OZ)

number (OZ)

polyalphaolefins (PAO) phosphate ester\*

Technical data

Max. operating pressure

Permissible flow rate

Operating conditions

Display readable up to

Compatible fluids

Wetted materials

Protection class<sup>1</sup>

Sensor data

Power output

Alarm contact

Power supply

Data memory

Fluid connections

Electrical connection

Tightening torque

M12-connection

Display particle

measurement

ISO 4406:99

**SAE AS 4059E** 

Size channels

Weight

NAS 1638 (based)<sup>3</sup>

GOST 17216 (based)3

Measuring accuracy

(in calibrated area)

Particle measurement

Output

Max. power consumption

Accuracy power output<sup>2</sup>

Digital input for start and

Connecting dimensions

Sensor data

Temperature

Rel. humidity

dynamic

static

### **Reporting Fluid Cleanliness: ISO4406:99**

The SFS-1 Particle Monitor is a compact particle measurement device for continuous monitoring of contamination and wear in diesel, hydraulic fluids and lubricants.

#### Recognizing Changes:

SFS-1 Particle Monitor precisely display any change in contamination of a system. Thus you can react quickly with an increase in particle concentration and countermeasures can be taken. Subsequent damages are minimized and costs are reduced.

#### High Pressure Range

The SFS-1 Particle Monitor is designed for operating with high pressure. Thus it can directly be mounted to a pressure line.

#### Intuitive Operating

The SFS-1 Particle Monitor is equipped with an intensely illuminated graphic display and a keypad by which you may set up all required adjustments. The menu navigation is made up intuitively and logically.

#### Wide communication possibilities

The SFS-1 Particle Monitor exports data to a serial interface or optionally to a CAN-Bus (CANopen + SAE J1939). In parallel, the configurable 4 - 20 mA interface can be connected (With Smart IIoT Sync). Over a digital alarm output you will be warned when limits are exceeded or fallen below. Readings can run time-controlled, manually or started and stopped over a digital input. The data can also be stored on the integrated memory unit.

#### **Design Characteristics**

The fluid side, the SFS-1 Particle Monitor is equipped with two Minimess connections to connect the sensor generally in the off-line circuit to the system. The electrical connection is installed via an 8-pole M12 x 1 circular plug. The integrated data memory allows data recording over a longer period. Besides all its technical functions, the SFS-1 Particle Monitor scores by its compact and optical design.



#### Measurement Principles:

The SFS-1 Particle Monitor is an optical particle monitor which works to a so-called light extinction principle. This means that particles are classified within a measuring cell with the help of a laser regarding their size and quantity. The device is calibrated to ISO 11943. It calculates and displays results according to ISO 4406:99, SAE AS 4059, NAS 1638 und GOST 17216.

#### Calibration:

The instrument is calibrated following procedures described in ISO 11943. The equipment used in the calibration is primary calibrated in accordance with ISO 11171 and therefore traceable to NIST SRM 2806A.









# SFS H2O+ RELATIVE HUMIDITY SENSOR





#### Application:

Stationary screw-in sensor for continuous determination of the oil condition, humidity and temperature in hydraulic and lubricating oils.

#### Features:

Measurement of changes in hydraulic fluids and lubricants. Data is continuously documented evaluated and stored. In that way deterioration and changes in the oil (e.g. water inleakage, oil change, ...) can be indicated. Through this, damage can be recognized or completely avoided at an early stage. This offers the opportunity to prevent machine failures as well as to prolong maintenance and oil change intervals by means of appropriate measures. Furthermore, by monitoring the lubricant, correctly performed maintenance work and the use of the required lubricant quality may be documented.

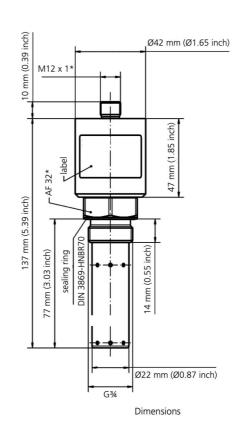
#### Measurement Principles:

The sensor records the following physical oil characteristics as well as its periodic change: Temperature, relative oil humidity and water activity resp., relative dielectric number (relative permittivity) and conductivity of the fluid. As especially the conductivity and the relative dielectric number show a strong connection to the temperature, next to the characteristic values at current temperature the sensor also sends the data at reference temperature (40 °C / 104 °F). The sensor is able to evaluate condition changes automatically.

#### **Design Characteristics:**

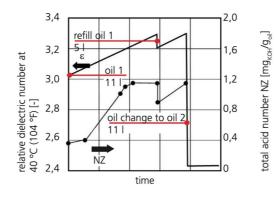
The sensor is provided with a G¾ thread and can be integrated in the tank. The communication with the sensor either takes place over a serial RS 232 interface, two analogue outputs (4 ... 20 mA) or CANopen. In order to also enable a long-term record of data up to half a year, the sensor is provided with an internal data storage unit.

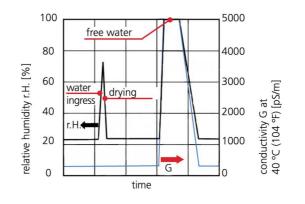




#### Application Example:

By using the sensor different changes of the oil condition can be detected. The following example shows a typical course of relative dielectric number, conductivity and relative humidity during various changes of the condition in the system. By means of the characteristics, different oil types may be differed, oil refreshing and oil change can be detected and the relative humidity, free water as well as the deterioration and deterioration rate can be defined respectively.





Technical data					
Sensor data	Size		Unit		
Max. operating pressure	50 (7	725)	bar (psi)		
Operating conditions Temperature <sup>1</sup> Rel. humidity <sup>1</sup>		+85 . +185	°C °F) % r.H.		
ici. Humaity	0	100	(non-conde	ensing)	
ompatible fluids	(H, H synth (HET polya zinc a	neral oils , HL, HLP, HLPD, HVLP), thetic esters ETG, HEPG, HEES, HEPR), lyalkylenglycols (PAG), c and ash-free oils (ZAF), lyalphaolefins (PAO)			
Vetted materials	chen solde alum glass	luminum, HNBR, olyurethane resin, epoxy resin, nemical nickel/gold (ENIG), oldering tin (Sn96,5Ag3CuO,5NiGe), luminum oxide, lass (DuPont QQ550) old, silver-palladium			
Protection class <sup>2</sup>	IP67				
Power supply <sup>3</sup>	9	33	V		
Power input	max.	0.2	Α		
ensor data		Size		Unit	
Output Power output (2x) <sup>4</sup> Accuracy power output <sup>5</sup> Interfaces		4 20 ± 2 RS 232/C	ANopen	mA % -	
Connections  hreaded connection ightening torque of hreaded connection lectrical connection ightening torque 412-connection		G¾ 45 ±4.5 M12 x 1, 8 0.1	3-pole	inch Nm - Nm	
Measuring range Rel. dielectric number Rel. humidity Conductivity Temperature		1 7 0 100 100 800 -20 +8 (-4 +18	5	- % r.H pS/m °C °F)	
Measuring resolution Rel. dielectric number Rel. humidity Conductivity Temperature		1*10 <sup>-4</sup> 0.1 1 0.1		- % r.H pS/m K	
Measuring accuracy <sup>6</sup>					
tel. dielectric number <sup>7</sup> tel. humidity (10 90%) <sup>8</sup> tel. humidity (<10%, >90% Conductivity (100 2000 p Conductivity Co00 800,000 pS/m) emperature		rel. ±0.01 ±3 ±5 ±200 Typ. < ±1 ±2		- % r.H % r.H pS/m %	
Response time humidity measurement (0 to 100%)		<10		min	
Veight		140		g	





